Re	leased	on 1/5/2021 2	PRINTED CGPY	OF THIS DOO	CUM4NT IS	FOR REFEREN	5CF ONLY A	AND	ร แท	60	NTR	DLLED	7	1	8	
	INDUSTRIES DBA	TION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL A DART AEROSPACE, ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE											REV. DESCR	REVISIONS	DATE	APPROVED
		ISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.											LAST PROTOTYI N/C INITIAL RELEASI	PE REVISION: PR2	10-14-2	NC
	NO	DTES:											A INCORPORATE		11-05-2	
	1.	IDENTIFY IAW MPP-120.														FOI
	2.	DEBURR AND BREAK ALL SHARP EDGES. 45° CHAMFER .015" TO .030" AROUND PART EXTERIOR EDGES.														
Α	3.	∑ FINISH: BRUSHED.														
	4.	4. MATERIAL: 301 STAINLESS STEEL PER AMS 5518 11 GA. (.125" THICK).														
	5. MATERIAL: 301 STAINLESS STEEL PER AMS 5518 16 GA. (.0625 THICK).															
_	<u>/6.</u> PRIMER FINISH: PC 4426, VENDOR: ROYAL ADHESIVES & SEALANTS. FOR ASSY'S 652.70017003 APPLY PRIMER AFTER ASSY HAS BEEN ADHERED.															
	7.	REFER TO 652.2300/ 652.2400 FOR DOU	BLER HOLE LOCAT	ions/ size.												
	8.	LINE TO BE SCRIBED ON FLAT PATTERN.														
	9.	DEBURR AND BREAK ALL SHARP EDGES	. 45° CHAMFER .00	05" TO .010" ARO	UND PART EX	(TERIOR EDGE.										
В	10.	100% LOT INSPECTION, CRITICAL FEATU	DE													
	/ 10.\	100% LOT INSPECTION, CRITICAL FEATO	KE.					A/R	A/R	A/R	21	600.1000	ADHESIVE			13
	11.	SCORE SURFACE, BEFORE APPLYING PR	RIMER, USING 40 G	RIT SAND PAPER.				'	1		20 19	654.7029 654.7028	GIRT STRIP 4 F		5	3 1
		, ,	·						'	1	18	654.7027	GIRT STRIP 2 H		5	3 11
	12.	ENSURE ALL HOLES ARE CONCENTRIC.	ADHERE GIRT STRIPS USING E/N 21. ADHESIVE SHOULD		HOULD BE AT ROC	_D BE AT ROOM			'	17	654.7026	FLANGE DOUBLE		5	3 1	
		ENSURE ALL HOLES ARE CONCENTRIC. TEMP PRIOR TO MIXING. APPLY THIN LA	YER ACROSS ENTIR	RE SURFACE AND	LET CURE FO	OR 24 HOURS.	-				16	654.7025	RIGHT HAND 3RD DO	· /	5	3 3 4
-											15	654.7024	LEFT HAND 3RD DOU		<u></u>	3 3 4
	<u>/13.\</u>	VENDOR: RESINLAB. P/N AR4315.									14	654.7023	RIGHT HAND 2ND DO	· · · · ·		3 6 1
											13	654.7022	LEFT HAND 2ND DOU		<u>/5</u>	3 6 6
											12	654.7021	RIGHT HAND 1ST DOL	· ,	5	3 6 1
											11	654.7020	LEFT HAND 1ST DOU		5	3 6 1
											10	654.7019	5 HOLE DOUBLE		<u> </u>	3 6 1
C											9	654.7018	4 HOLE DOUBLE		5	3 6 11
											8	654.7017	2 HOLE DOUBLE		/5	3 6 11
									1		7	654.7016	GIRT STRIP 3 H		75\	3 /1
										1	6	654.7015	GIRT STRIP 2 H	OLE	4	3 1
											5	654.7014	GIRT STRIP 4 H	OLE	4	3 6 1
											4	654.7013	GIRT STRIP 5 H	OLE	4	3 6 1
											3	654.7012	GIRT STRIP 6 H	OLE	4	3 6 1
_												654.7011	GIRT STRIP 5 H	OLE	4	3 6 11
								1			1	654.7010	GIRT STRIP 4 H	OLE	4	3 11
								Х				654.7003	FWD GIRT ASSY	4 HOLE		<u> </u>
										654.7002	FWD GIRT ASSY 3 HOLE			6/12		
										Х		654.7001	AFT GIRT ASSY 2	HOLE		6/12
		.7003 .7002 .7001 FIND #											DESCRIPTIO		MAT'L	SPEC
D		QTY										ſΥ		TS LIST		
	NEXT ASSY (. ,	ORIGINAL DATE (MO-DA-YR) 10-14-20 DRAWN BY CHECKER EC P. BRAVO			ENTERPRISE CT., SUITE A
	651.7600												DRAWING APPROVAL J. GARDINER 10-14-20	AER	OSPACE VIST	TA, CA. 92081 60)-724-5300
	652.250												10-14-20 CONTRACT No.		AEROSPACE	
											6	52.2600	UNLESS OTHERWISE SPECIFIED DIAGNISCONS ARE IN INCHES			
													DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01	B 07MZ6	654.70	
						<u>†</u>						<u> </u>	3 PLACE DECIMALS ±.005 ANGLES ± .5°	SCALE NO		SHEET 1 OF 10
		·	•	,		•								•		

















